

## RIDGESTONE™ ADDRESS PLAQUE INSTALLATION INSTRUCTIONS:

1. Lay the plaque on a flat surface, face side up. Place the number layout template on the plaque face. This template will help give you a rough spacing guide for your numbers (see Figure 1).

For a 1 digit address: align the center of your number with the "1" on the number layout template.

For a 2 digit address: align the center of your numbers with the "2s" on the number layout template.

For a 3 digit address: align the center of your numbers with the "3s" and "1" on the number layout template.

For a 4 digit address: align the center of your numbers with the "4s" and "2s" on the number layout template.

For a 5 digit address: align the center of your numbers with the "5s", "3s" and "1" on the number layout template.

2. Using the number layout template as a guide, lay the address numbers dry (do not apply adhesive) on the plaque face. Please note, for the numeral "1", you will need to adjust the spacing a little to achieve a pleasing layout.

3. After you are satisfied with the alignment and spacing of the numbers, lift the numbers, one at a time, and apply a bead of adhesive in the middle of the number channel (see Figure 2). Note, if you are in a hurry, see next paragraph. Apply just enough adhesive so it will make contact with plaque face once it is set in place. If the entire channel is filled, the adhesive may ooze out the sides of the number. Carefully set the number back on the plaque face with the adhesive side down. Repeat for each digit.

If you don't have time to allow the numbers to cure properly, cut and place a small piece of double sided tape on the top and bottom of each number (see Figure 3). Note, if you use tape, the number will be very difficult to reposition once it is placed on the plaque face.

4. Double check the alignment and spacing of the numbers. You may gently nudge the numbers to improve the layout.
5. If you are satisfied with layout of the numbers, remove the number layout template and then gently press on each number to secure it in position. If any excess adhesive pushes out from the edge of a number, gently scrape it away with a toothpick or similar device. It will be easier to remove the adhesive if you allow it to cure for 12 hours.
6. Lay the plaque on a flat surface with the numbers facing up. Allow the adhesive to cure for at least 24-48 hours before installation.
7. Once the adhesive holding the numbers is fully cured, position the plaque onto the intended mounting surface. Level the plaque so it is pleasing to the eye. Attach the plaque to the mounting surface by driving mounting screws through the mounting holes on each side of the plaque face. The supplied wall anchors may or may not be required on some surfaces. A 3/16" diameter pilot hole is required when using the supplied wall anchors.

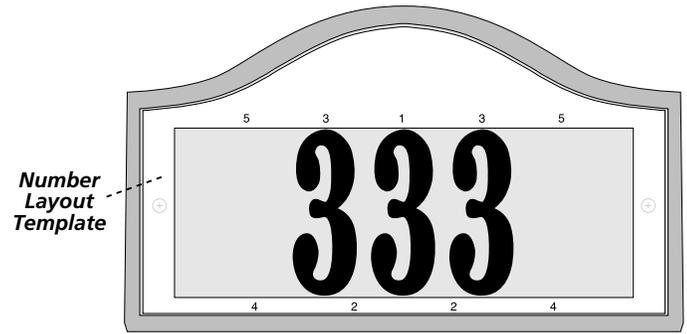


FIGURE 1

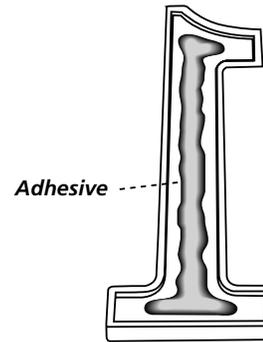


FIGURE 2

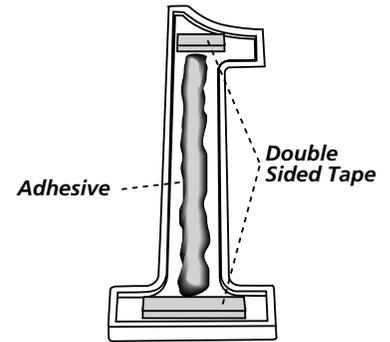


FIGURE 3

Note: Two of each digit, 0-9, are included. If your address requires more digits, mail a self addressed stamped envelope to Qualarc, Inc. with a list of the digits you require. We will send you up to 3 digits at no charge.

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